





Exploded View

Product code :
Customer model :

22025314000492
KHC-30RX3

EX_ID	Spare Parts Code	Part Name(EN)	Qty.	Min Shipments	Remark2	Part Status	Remarks	Long Term Material(Y or N)	High Rate of Replacement(Y or N)
1	15425300003145	Liquid storage tank assembly	1			In Use			
1.1	15500508000475	Accumulator tank	1			In Use		N	Y
2	17225300002300	E-box assembly	1			In Use			
2.1	17127400000315	DC inverter aqua mini chiller - Main control board assembly	1			In Use			Y
2.2	17110600000570	Hydraulic module, Main control board assembly	1			In Use			Y
2.3	17400401002616	Wire joint	1			In Use			
2.6	12225300008916	Electrical appliance mounting plate assembly	1			In Use			
2.7	17400306000320	Reactor	1			In Use		N	N
2.8	12225300009016	Support plate assembly	1			In Use			
2.9	17127000008981	Filter board assembly	1			In Use			Y
2.10	12227000010356	Cover of electronic control box subassembly	1			In Use			
2.11	17127000008982	Compressor module board assembly	1			In Use			Y
2.12	12227000012564	Radiator support plate	1			In Use			
2.13	12927000001472	Optional heat exchanger	1			In Use			
3	12100702000047	Small handle	3	0		In Use		N	N
5	12227000012906	Fixed plate of inlet/outlet pipe	1			In Use			
6	17402001000759	Compressor electric heater	2			In Use			
7	11103020006899	DC Inverter rotary compressor	1			In Use			Y
8	12225300009085	Chassis assembly	1			In Use			
9	15425300003147	Expansion valve assembly	1			In Use			
9.1	15500213001587	Electronic expansion valve suite	1			In Use			Y
10	17500501000121	Pressure gauge	1	0		In Use		N	N

11	12225300008905	Installation board	1			In Use			
11	12225300008903	Fixing board, gas-liquid separator	1			In Use			
11	12225300008929	Installation board	1			In Use			
11	12225300008931	Fixing board, gas-liquid separator	1			In Use			
11	12225300008930	Installation board	1			In Use			
12	15425300003146	Suction pipe assembly	1			In Use			
12.1	17400516000008	Pressure switch	1	0		In Use		N	N
12.2	15500205000440	One-way solenoid valve	1			In Use		N	Y
13	17400802001533	Shielded pump	1			In Use			Y
14	12225300008909	Support plate assembly	1			In Use			
15	15725300000663	Plate heat exchanger part	1			In Use			N
15.1	17402001000083	Electrical heater of plate heat exchanger	1	0		In Use		N	N
15.3	15325300000051	Temperature sensing tube assembly	1	0		In Use		N	N
15.4	15500406000022	Copper nut	1	0		In Use		N	N
15.5	15725300000664	Plate heat exchanger part	1			In Use			N
15.5.1	157001010000997	Plate heat exchanger	1			In Use			N
16	12225300008927	Support Plate	2			In Use			
17	12225300008907	Support Plate	1			In Use			
18	15425300003143	Four-way valve assembly	1			In Use			
18.1	174005160000568	Pressure controller	1			In Use		N	N
18.2	155002160000528	Four-way valve kit	1			In Use		N	Y
18.3	112010080000033	Pressure sensor	1			In Use		N	Y
18.4	155003010000055	Meter connector	1			In Use			
19	155005040000152	Y shape filter	1			In Use			Y
21	15425300003144	Water outlet pipe assembly	1			In Use			
21.1	174020010000043	Electrical heater of differential pressure valve	1	0		In Use		N	N
22	12225300008903	Fixing board, gas-liquid separator	1			In Use			
22	12225300008931	Fixing board, gas-liquid separator	1			In Use			
25	174005100000554	Flow Switch	1			In Use			Y
27	15125300006591	Condenser output pipe assembly	1			In Use			
29	15825300001282	Condenser part	1			In Use			N
29	15825300001280	Condenser part	1			In Use			N
30	121003030000782	Sensor clamp	1			In Use			

31	12225300008903	Fixing board, gas-liquid separator	1			In Use			
31	12225300008931	Fixing board, gas-liquid separator	1			In Use			
32	15825300001282	Condenser part	1			In Use			N
32	15825300001280	Condenser part	1			In Use			N
33	11201007001785	Pipe Temperature Sensor	3	10		In Use		N	Y
34	11201007001981	Water temperature sensor	1	10		In Use		N	Y
34	11201007001982	Water temperature sensor	2	10		In Use		N	Y
35	11201007000208	Pipe Temp. sensor ass'y	1	10		In Use		N	Y
36	11201007000039	Room temperature sensor	1	10		In Use		N	Y
37	11201007002464	Discharge Temperature Sensor	1	10		In Use		N	Y
38	12223000005045	Top cover	1			In Use			
39	12227000000132	Bracket assembly, net	1			In Use			
40	12225300008930	Installation board	1			In Use			
41	12225300008929	Installation board	1			In Use			
42	12225300008922	Partition board assembly	1			In Use			
43	12627000000002	Chassis waterproof cover	2	0		In Use		N	N
43	12127000000796	Waterproof cover	1	0		In Use		N	N
44	12227000001289	Fan motor support	1			In Use			
45	11002015000104	Brushless DC Motor	2	4		In Use		N	Y
46	12223000004914	Column	1			In Use			
47	12100105000501	Axial fan	2	0		In Use		N	Y
48	12223000004972	Front panel	1			In Use			
49	12126000000512	Grille	2	0		In Use		N	N